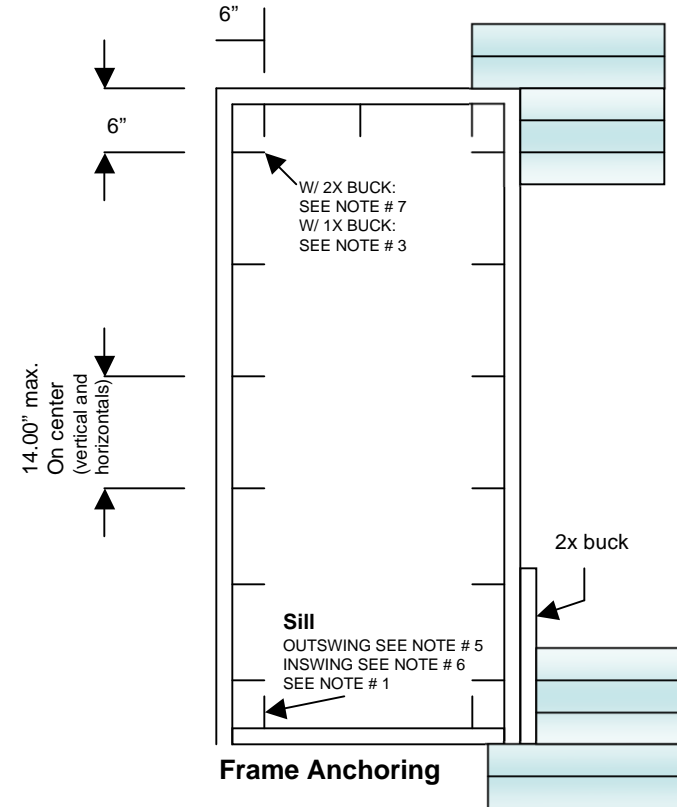
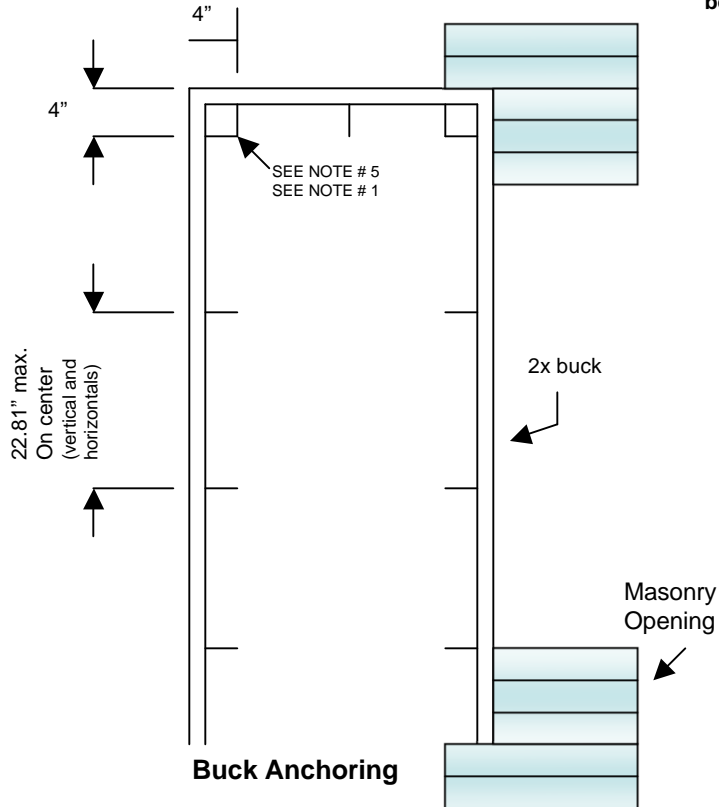


Unit Installation Recommendations

January 2008

Applicable to all unit sizes for buck and frame installation in conjunction with
 Bevel King Structural Performance Test Report NCTL-210-3000-1A
 Test Date 10-15-04 Report Date: 10-5-07

It is mandatory that
 all jambs in the frame
 be positioned in the buck or R/O
 plumb, square, and level.



Notes:

1. 3/16" TAPCONS REQUIRE A MIN. 2" CLEARANCE TO MASONRY EDGES AND A MIN. 2 1/4" CLEARANCE TO ADJACENT TAPCONS.
2. 1/4" TAPCONS REQUIRE A MIN. 2 1/2" CLEARANCE TO MASONRY EDGES AND A MIN. 3" CLEARANCE TO ADJACENT TAPCONS.
3. WHEN ANCORING DOOR FRAME UTILIZING A 1X BUCK THEN ITEM # 6 IS SUBSTITUTED WITH ITEM # 32 (1/4" X 3 3/4" ELCO ANCHOR).
4. FOR SUB-BUCKS LESS THAN 1 1/2" THICK, ANCHOR THROUGH THE MAIN FRAME DIRECTLY INTO MASONRY. TAPCONS ARE SUBSTITUTED FOR ANCHORS.
5. TAPCON: 3/16" X 2 3/4"
6. TAPCON: 3/16" X 2 1/4"
7. WOOD SCREW # 10 2 1/2" PFH